

Technical Data Sheet

# Schulamid 6 GF 30 GRAU 96.7639 LS

Polyamide 6  
LyondellBasell Industries  
Engineering Plastics

**Product Description**

30% glass fiber reinforced and UV-stabilized Polyamide 6-compound

**General**

Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Processing Method	• Injection Molding
Resin ID (ISO 1043)	• PA6-GF30

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.36 g/cm <sup>3</sup>	1.36 g/cm <sup>3</sup>	ISO 1183/A
Viscosity Number	145 cm <sup>3</sup> /g	145 cm <sup>3</sup> /g	ISO 307

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	1.38E+6 psi	9500 MPa	ISO 527-1/1A/1
Tensile Stress (Break)	23900 psi	165 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	3.0 %	3.0 %	ISO 527-2/1A/5

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	4.3 ft·lb/in <sup>2</sup>	9.0 kJ/m <sup>2</sup>	
73°F (23°C)	5.7 ft·lb/in <sup>2</sup>	12 kJ/m <sup>2</sup>	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	29 ft·lb/in <sup>2</sup>	60 kJ/m <sup>2</sup>	
73°F (23°C)	38 ft·lb/in <sup>2</sup>	80 kJ/m <sup>2</sup>	

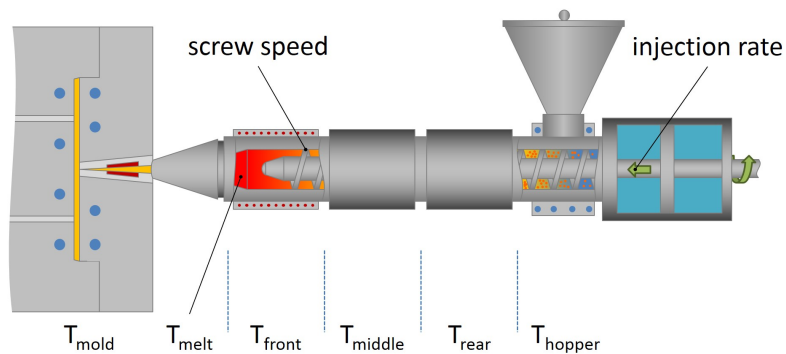
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ISO 75-2/Af
264 Psi (1.8 Mpa), Unannealed	399 °F	204 °C	

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 In (2.00 Mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 In (2.00 Mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	140 to 212 °F	60 to 100 °C

**Notes**

These are typical property values not to be construed as specification limits.